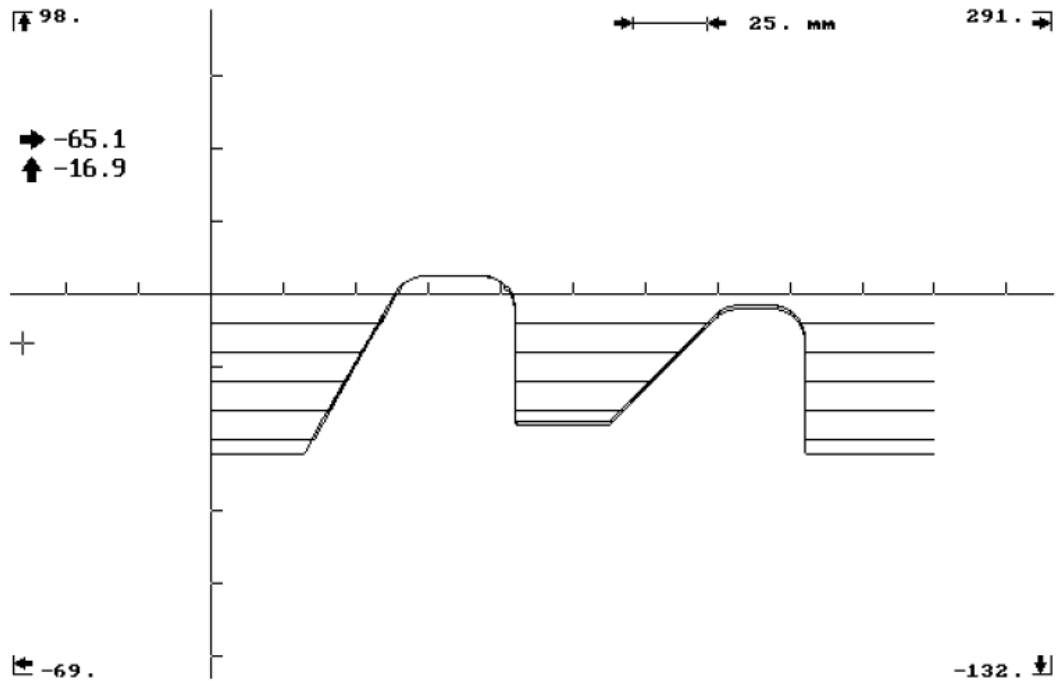


3.9 LIMITAZIONI DEL CAMPO OPERATIVO

Sgrossatura di un profilo con più passate in Z



N1 [SGROSSATURA DI UN PROFILO CON PIU' PASSATE IN Z

N2 G19

N3 O1

N4 T6 M6

N5 F1000S3000M3

N6 G49I5

N7 P2=-10

N8 L=3

N9 G761ZP2Q1F5000 D0=12 D1=.5

N10 Z100R

N11 X0Y0R

N12 Z20R

N13 P1=0

N14 L=1

N15 XP1

N16 L10

N17 P1=P1+5

N18 XP1

N19 G754

N20 L10

N21 G753

N22 P1=P1+5

N23 L1K1

N24 Z100RM5

N25 P2=P2-10

N26 L3K3

N27 M30

N28 L=10

N29 G41

N30 G20Y0Z-60

N31 G13J0

N32 G21I6

N33 G13Y70Z0J60

N34 G21I-6

N35 G13Z0J0

N36 G21

N37 G13Y100J-90

N38 G21I6

N39 G13Z-50J0

N40 G21

N41 G13Y180Z-10J45

N42 G21I-6

N43 G13Z-10J0

N44 G21

N45 G13Y200J-90

N46 G21I6

N47 G13Z-60J0

N48 G20Y250Z-60

N49 G40

N50 G32