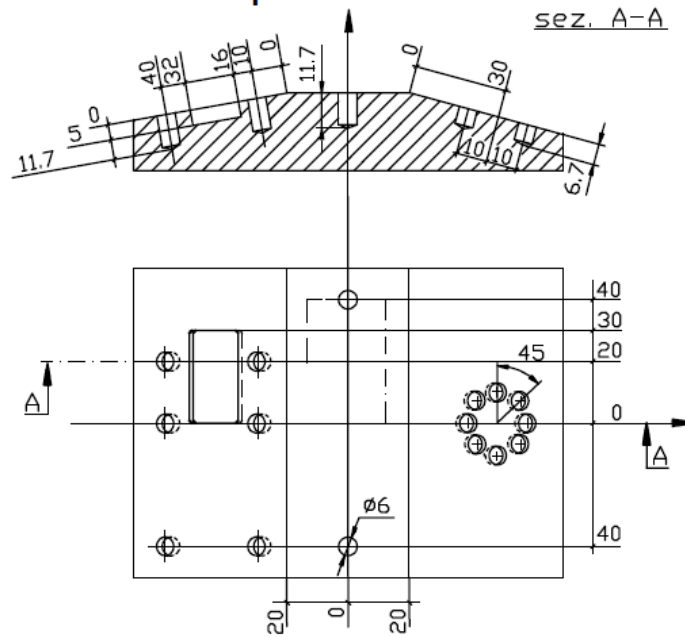


3.6 LAVORAZIONE DI SUPERFICI INCLINATE

Esecuzione di cave e cicli fissi su piani inclinati



N1	[ESECUZIONE CAVE E CICLI FISSI SU PIANI INCLINATI		
N2	O1		
N3	T1 M6	[punta d=6	
N4	F1000S1200M13		
N5	B0R		
N6	G749B		
N7	G81Z-11.7J2		
N8	X0Y-40		
N9	Y40		
N10	G80Z100R		
N11	B10		
N12	G751 TRSX-20 ROTY-10		
N13	G81Z-11.7J2		
N14	X-10Y-40		
N15	Y0		
N16	Y20		
N17	X-40		
N18	Y0		
N19	Y-40		
N20	G80Z100R		
N21	B-15		
N22	G751 TRSX20 ROTY15		
N23	Z100R		
N24	G81Z-6.7J2		
N25	G51X30Y0		
N26	G76X10Y0		
N27	L=1		
N28	Y45I		
N29	L1K6		
N30	G75		
N31	G50		
N32	G80Z100R		
N33	G750		
N34	G740		
N35	B0R		
N36	T2	[fresa d=4	
N37	F500S1000M13		
N38	G49I2		
N39	B0		
N40	G749B		
N41	B10		
N42	G751 TRSX-20 ROTY-10		
N43	Z10R		
N44	X-24Y15R		
N45	Z2R		
N46	Z0		
N47	L=2		
N48	Z-11		
N49	G77X-15Y0		
N50	Y30		
N51	X-32		
N52	G78Y0		
N53	L2K4		
N54	Z10R		
N55	B0		
N56	M30		