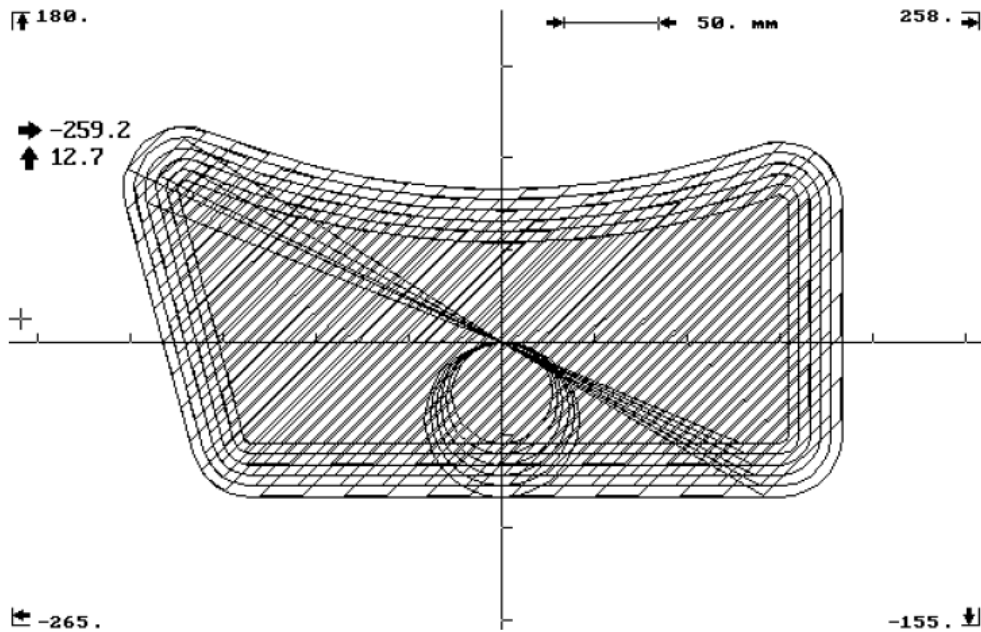


## 2.16 CAVA CONICA PROFILATA



N1 [CAVA CONICA PROFILATA

N2 O1

N3 T10 M6

N4 F2000S3000M3

N5 Z20R

N6 G49I10

[fresa D=20

N7 [P1=Z iniziale P2=Z finale P3=profondità

passata

N8 P1=0

N9 P2=-60

N10 P3=12

N11 [P4=sovrametallo P5=conicità

N12 P4=1

N13 P5=30

N14 [

N15 P6=ABSP2-ABSP1

N16 P7=INT(P6/ABSP3)+1

N17 P3=P6/P7

N18 P8=P3\*TANP5

N19 P7=P7-1

N20 L=2

N21 P9=P1-P3

N22 P4=P4+P8

N23 G777ZP9IP3JP1D1=45D2=P4

N24 G701X0Y0

N25 L1

N26 G778X0Y0

N27 P1=P1-P3

N28 L2KP7

N29 Z100R

N30 M30

N31 [profilo da svuotare

N32 L=1

N33 G41K2

N34 G13Y-100J0

N35 G21I50

N36 G13X200J90

N37 G21

N38 G20X0Y500I-400

N39 G21

N40 G13X-200Y0J-75

N41 G21

N42 G13Y-100J0

N43 G40X0Y0K2

N44 G32