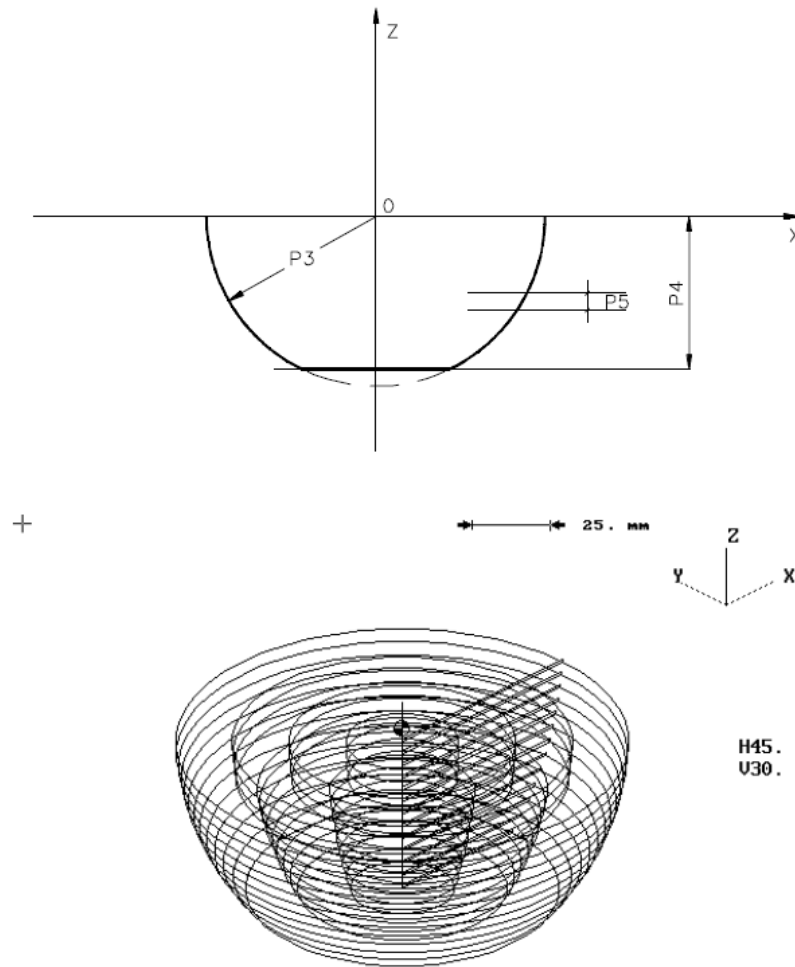


2.15 SVUOTAMENTO ZONA SFERICA



N1	[SVUOTAMENTO ZONA SFERICA	
N2	O1	
N3	T10 M6	[fresa D=30
N4	F500S1200M13	
N5	[P0=raggio fresa	
N6	P0=15	
N7	[P1 P2 = X Y centro sfera P3=raggio sfera	N22 P7=INT(P4/P5)+1
N8	P1=0,P2=0,P3=90	N23 P5=P4/P7N24 P7=P7-1
N9	[P4=profondità totale P5=profondità di passata	N25 P8=0
N10	P4=60,P5=5	N26 G49IP0
N11	[P6=sovrametallo	N27 L=2
N12	P6=1	N28 P8=P8-P5
N13	[N29 P9=SQR(P3*P3-P8*P8)*2
N14	[N30 XP1YP2ZP8
N15	P11=P0+P6+.1	N31 G78XP1YP2IP6KP9
N16	P14=SQR(P3*P3-P11*P11)	N32 P10=P8+1
N17	{P4<=P14}L1	N33 ZP10R
N18	P4=P14	N34 XP1YP2R
N19	L=1	N35 L2KP7
N20	P4=ABSP4	N36 Z100R
N21	P5=ABSP5	N37 M30