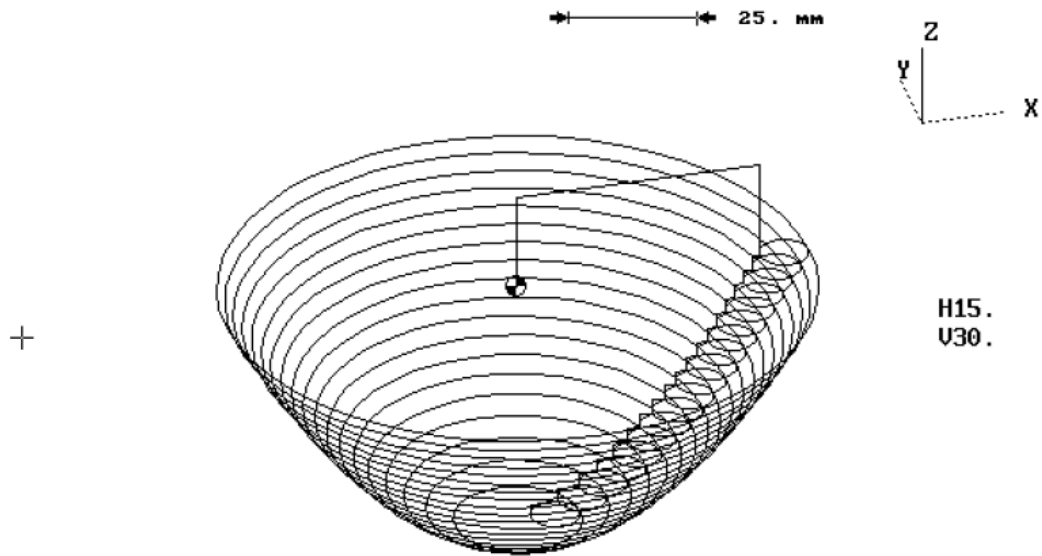


## 2.13 PARABOLOIDE FEMMINA



```

N1 [PARABOLOIDE FEMMINA
N2 [P0=raggio fresa sferica
N3 P0=-5
N4 [P31=fuoco
N5 [P32=incremento in Z
N6 [P33=Z iniziale
N7 [P34=Z finale
N8 P31=18
N9 P32=3
N10 P33=0
N11 P34=-60
N12 Z20R
N13 G49I0
N14 L=11
N15 P33=P33-P32
N16 P43=P34-P33
N17 P35=2*SQR(P31*ABS(P43))
N18 P50=ATN(2*P31/P35)
N19 P51=P34-P43-P0*SINP50
N20 P52=P35+P0*COSP50
N21 P53=P52+2*P0
N22 XP53Y0
N23 ZP51
N24 G42K2
N25 G20X0Y0IP52
N26 G40XP53Y0K2
N27 P50=P43+P32
N28 P50<L11
N29 M30
  
```