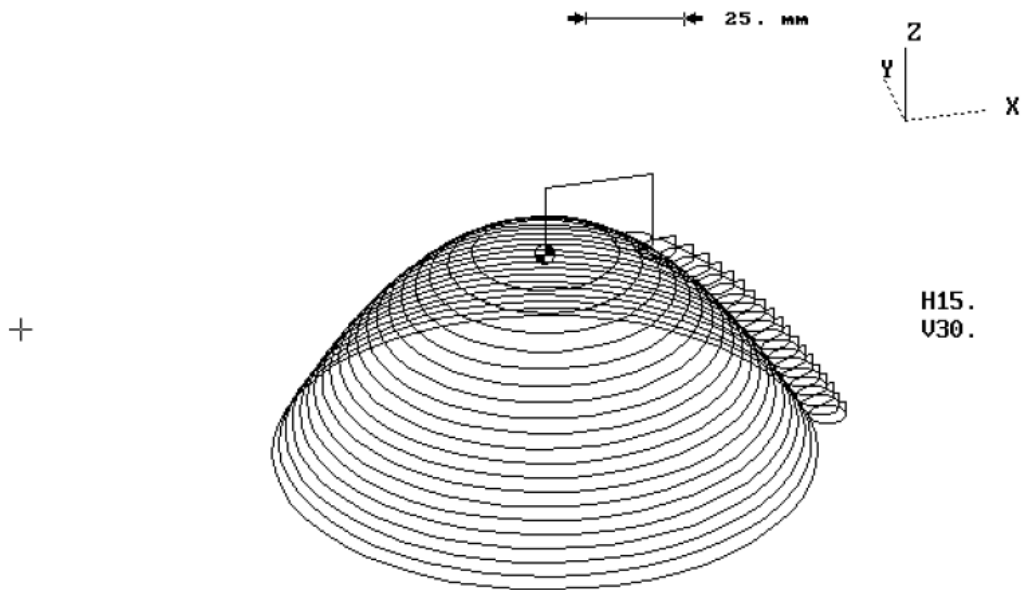


2.12 PARABOLOIDE MASCHIO



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N1 [PARABOLOIDE MASCHIO
N2 [P0=raggio fresa sferica
N3 P0=5
N4 [P31=fuoco
N5 [P32=incremento in Z
N6 [P33=Z iniziale
N7 [P34=Z finale
N8 P31=18
N9 P32=3
N10 P33=-1
N11 P34=-60
N12 Z20R
N13 G49I0
N14 L=11
N15 P33=P33-P32
N16 P35=2*SQR(P31*ABS(P33))
N17 P50=ATN(2*P31/P35)
N18 P51=P33+P0*SINP50
N19 P52=P35+P0*COSP50
N20 P53=P52+2*P0
N21 XP53Y0
N22 ZP51
N23 G42K2
N24 G20X0Y0IP52
N25 G40XP53Y0K2
N26 P50=P34-P33
N27 P50<L11
N28 M30

```