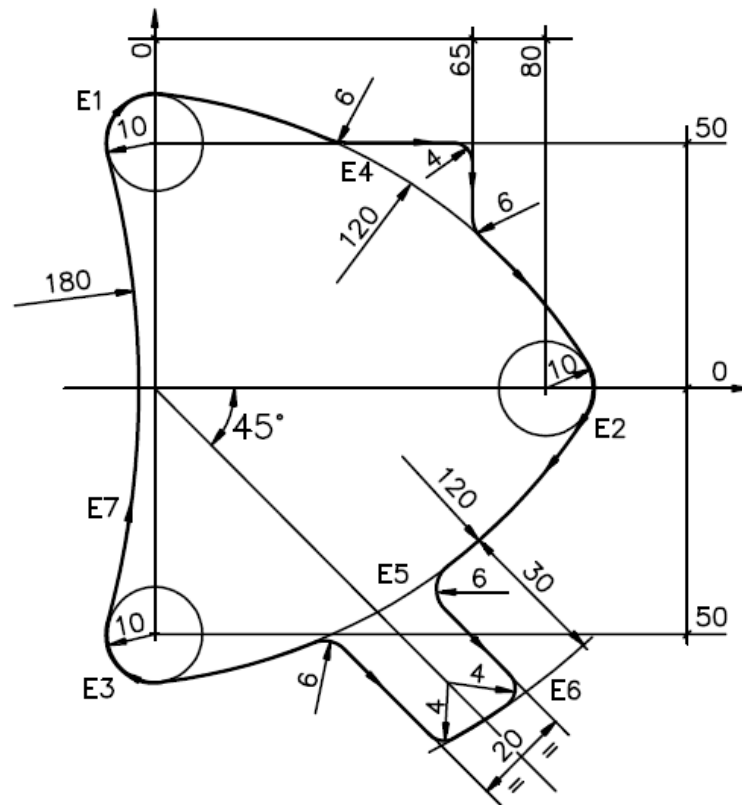


## 1.9 PROFILO 9



N1	[PROFILO 9	N22	G21I-4
N2	O1	N23	G13X65J-90
N3	T11 M6	N24	G21I6
N4	F180S1100M13	N25	E4
N5	X15Y0R	N26	E2
N6	Z2R	N27	E5
N7	Z-10	N28	G21I6
N8	E1=G20X0Y50I-10	N29	G13X0Y0I-10J-45
N9	E2=G20X80Y0I-10	N30	G21I-4
N10	E3=G20X0Y-50I-10	N31	E6
N11	E4=E1,G21I-120,E2	N32	G21I-4
N12	E5=E2,G21I-120,E3	N33	G13X0Y0I-10J135
N13	E6=E5Q30	N34	G21I6
N14	E7=E3,G21I180,E1	N35	E5
N15	G49I3	N36	E3
N16	G42K2	N37	E7
N17	E7	N38	G40X15Y0K2
N18	E1	N39	Z100R
N19	E4	N40	M30
N20	G21I6		
N21	G13Y50J0		