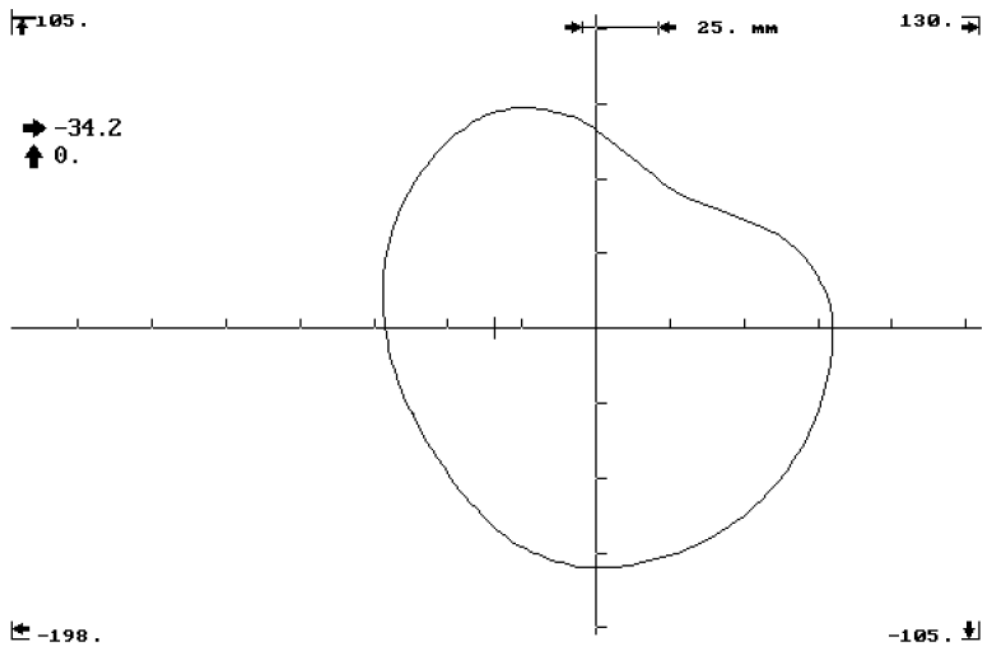


1.12 CURVA PER PUNTI CHIUSA



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N1 [CURVA PER PUNTI CHIUSA
N2 O1
N3 T8 M6 [fresa D=8
N4 F500S1000M13
N5 G49I4
N6 X100Y0R
N7 Z2R
N8 Z-10
N9 G76
N10 G42
N11 G27X80Y-20 D1=1
N12 Y-10
N13 Y0
N14 X76Y15
N15 X66.5Y30
N16 X57Y45
N17 X53Y60
N18 X57Y75
N19 X66.5Y90
N20 X76Y105
N21 X80.4Y120
N22 X79.2Y135
N23 X77.1Y150
N24 X74.2Y165
N25 X71.3Y180
N26 X69.2Y195
N27 X68.4Y210
N28 X70Y225
N29 X74Y240
N30 X78Y255
N31 X80Y270
N32 Y-80
N33 Y-70
N34 Y-60
N35 Y-50
N36 Y-40
N37 G29Y-30
N38 G40
N39 X100Y0R
N40 Z200R
N41 M30

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